

## II. CUSHION CONSTRUCTION

Our philosophy on cushioning is to select the most appropriate marriage of seat cushion and back cushion for each individual piece of upholstery. The seat cushion and back cushion are engineered to work together to provide customized comfort and inviting appearance. This also takes the guesswork out of cushion selection: you can feel confident that the standard seat cushion and back cushion selected for each piece has been carefully designed to provide luxurious comfort and support. Should you require hypoallergenic cushioning, please specify "hypoallergenic" on your order and we can accommodate your request at no additional charge.

### FABRIC PIECES:



### Seat Cushions:

**Ultra Premium:** This cushion begins with a core of "Ultracel" foam yielding maximum support, comfort, and durability. The core is then wrapped in a plush covering of soft and resilient dacron. They are then encased in a ticking to provide high performance comfort for the most demanding applications. Our Ultra Premium cushion is a medium firm cushion providing a more tailored appearance. **It is standard on styles as noted in our price list and is NOT an option on other styles.**



**Ultra Crown:** Our Ultra Crown cushion is fabricated using two different densities of "Ultracel" foam topped with a plush covering of fiber. The core is then enclosed in a durable ticking. This cushion is medium soft with a high crown and tailored appearance. **It is standard on styles as noted in our price list and is NOT an option on other styles.**



**Comfort Down (CDC):** Our Comfort Down cushion begins with an "Ultracel" foam core which is then wrapped in a 50/50 blend of feathers, down, and fiber and encased in a durable downproof ticking. This cushion is a medium soft cushion with a casual appearance. **It is standard on styles as noted in our price list and may be used as an option on our other styles.**



**Spring Down:** Our Spring Down cushion begins with a series of individually wrapped steel coils that are clamped to each other providing uniform weight distribution. The coil unit is then placed in an "Ultracel" foam core and encased in a durable downproof ticking which is generously filled with feathers, down, and fiber. This cushion provides you the comfort of down but with a slightly firmer and more tailored appearance. **It is standard on styles as noted in our price list and may be used as an option on our other styles.**



**Ultra Plush:** Our Ultra Plush cushion combines a core of "Ultracel" foam with a generous wrapping of Fortrel 7 fiber which is enclosed in a ticking. These two elements combine to give you a medium soft cushion with a casual appearance. **It is standard on styles as noted in our price list and is NOT an option on other styles.**

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### FABRIC PIECES:



### Back Cushions:

**All Fiber Backs (AFB):** 100% fiber backs are standard in a number of our styles. They are carefully weighted and channeled so the fiber will not migrate with use. Our fiber backs are paired with our Ultra Premium, Ultra Crown, and Ultra Plush seat cushions.

**Blendown Backs (BDB):** Our Blendown backs are a mixture of feathers, down, and fiber encased in a downproof ticking. These backs are channeled to prevent migration. This back cushion will automatically accompany any style ordered with a Comfort Down or Springdown seat cushion.

**Goose Down Backs (GDB):** This cushion is made up solely of 10% goose down and 90% goose feathers and is encased in a downproof ticking. This inviting back cushion will have a soft, relaxed look. **Our goose down back is standard on some styles in our line as noted in the price list and is NOT an option on other styles.**

### LEATHER PIECES:

In our leather product, we determined the best seat cushion and back cushion marriage to be a Comfort Down seat and an All Fiber back. The Comfort Down seat allows for a soft, supportive sit, while the All Fiber back allows air to flow more readily through the leather casing. As it clearly maximizes the comfort in each piece, we made this combination standard in all of our leather styles.

### Seat Cushions:



**Comfort Down (CDC):** Our Comfort Down cushion begins with an "Ultracel" foam core which is then wrapped in a 50/50 blend of feathers, down, and fiber and encased in a durable downproof ticking. This cushion is a medium soft cushion with a casual appearance.

### Back Cushions:



**All Fiber Backs (AFB):** 100% fiber backs are standard in all loose and semi-attached back styles. They are carefully weighted and channeled so the fiber will not migrate with use.