**Africa (Aniline): Grade C** A seductively creamy hide with a lovely light pull-up effect. Natural oils and waxes are applied to provide unique luster and a velvet like hand. It is vacuum dried for a firm finish and added texture. Natural visible markings such as healed scars, insect bites, small scratches and other signatures of nature are characteristics to be appreciated and confirm its identity. Overtime a rich patina will develop reflecting the lifestyle of its user.

**Amadeus (Aniline): Grade A** Amadeus is a full grain leather with an oil and wax treatment that give it a slight pull up effect. Natural visible markings such as healed scars, insect bites, small scratches and other signatures of nature are characteristics to be appreciated and confirm its identity.

**Applause (Aniline Plus):** Grade A Applause features a hand wiped look found on many lightly finished leathers, yet it exhibits the protection found on fully protected leathers. Applause is the perfect choice for customers that are trying to balance a vintage look with high wear results. A hand wiped look that mimics the work of Artisans creates a cover that will become the focal point of any room.

**Barrington (Aniline): Grade B** Barrington is a very soft, heavy weight leather that has a wide-range optical appeal. The leather starts with a micro-pigmentation finishing process on the base coat and then is highlighted with three additional aniline oriented colors applied to the surface. This effect gives the leather a beautiful tri-tone coloration that is consistent throughout all areas of the hide. Barrington is not only visually appealing but also a heavy-duty performance oriented leather. It has a specially formulated top coat called Auto-Bond that allows Barrington to pass the Martindale rub test standards for an automotive leather. This assures you of a leather that has a strong finish in today's high usage furniture products.

**Bison (Aniline): Grade C** Bison is from USA Free Range Bison. It is a natural leather with a superior hand and feel due to the fine grain of Bison, which is 3 times finer that cow leather. Bison are "wild" animals that roam the ranges of the American West which gives each hide distinct natural markings, wrinkles, healed scars and grain pattern found only in American Bison.

**Brentwood (Aniline): Grade D** Brentwood is a full-bodied leather with a soft wax finish that exudes simple yet sophisticated elegance.

**Brighton (Aniline): Grade C** Brighton has a beautiful, naturally milled grain and saturated palette. Its overall appearance is marked by a refined patina, similar to a well-worn pair of equestrian chaps.

**Brompton (Aniline): Grade D** Brompton is tanned on the finest hides available, the processed with pure water straight from the Italian Alps. The innovative hot wax tannage techniques highlight the natural tones and rich colors of this leather that will only be enhanced over time in both feel and appearance.

**Bronx (Aniline): Grade B** A superb heavy weight natural grain semi-aniline hide which has been slightly buffed and then given a waxy finishing coat - with a tipped effect. This instant favorite has as much character as the region it was named after. The marvelous heavy weight will work superbly on traditional and contemporary furniture.

**Buckingham (Aniline): Grade D** Buckingham's tannage features pure aniline dyes that saturate the hides with rich color and highlight the inherent characteristics in each hide. Hides are then carefully milled overnight then individually polished to create a hand that is exceptionally soft.

**Burnham (Aniline): Grade C** An aniline leather dressed with wax and oil that is then milled and polished. The tanner's artistry is seen in the burnished, polished surface that complements and contrasts with a velvety texture that showcases a luxurious tracking effect that will become more visually appealing with use and wear.

**Cambridge (Aniline): Grade C** Crafted from full grain, buffalo hides tanned by from a third generation, family-run tannery in India, Cambridge features a striking pull-up effect and authentically aged aesthetic that immediately draws you in. Another standout quality of Cambridge is its rich and surprisingly soft hand achieved through an extensive milling process and innovative new wax treatment.

**Delmar (Aniline): Grade B** An aniline leather dressed with wax and oil. The tanner's artistry is seen in the polished surface that complements and contrasts with a texture that showcases a luxurious tracking effect that will become more visually appealing with use and wear.

**Dixieland (Aniline Plus): Grade B** Dixieland is a leather that is aniline drummed dyed and then naturally air dried. The air drying allows this cow leather to maintain a more deerskin like softness for the remaining finishing process. It is lightly sprayed with dye stuffs then lightly hand sanded to create a random tipping and natural hi-lo visual appearance based on the animal's skin texture. This natural look personifies the rustic life that the cow lived on the open range.

**Dreamer (Aniline Plus): Grade B** Dreamer is a top grain leather with an even consistent surface. Extended milling accentuates the natural grain of this leather as well as its inherent softness. The unique finish applied to this leather increases durability, enabling this leather to interact with a variety of environments and lifestyles while still maintaining an aniline leather touch.

**Empire (Aniline): Grade C** Empire is a very natural, full grain, heavy-weight leather. The color of the leather is achieved solely by the crust color and several sprays passes of highly concentrated pure aniline dyes. The slight two-tone effect on the surface of the leather is the final spray effect using only anilines of a slightly contrasting color. The natural hallmarks of quality are very evident in Empire as slight color variations, grain variances, and blemishes in the hide are apparent in this beautiful, yet natural product. The leather is then sealed with a mid-sheen lacquer and then surface coated with a natural feel coat for a soft, silky touch to enhance your senses.

**Everest (Aniline Plus): Grade B** Everest is a beautiful, very transparent leather. It is made on a vacuum-dried crust giving the leather a very smooth, calf-like grain structure that is very appealing to the eye. The Everest crust is first covered with micro-pigmentation to serve as a very stable base. The contrasting top color is a pure aniline dye that is slowly applied by multiple passes through the circular sprayer that still allows the base color to be seen. This gives you a very pleasing, transparent leather with lots of visual depth. Everest, by nature, is a semi-aniline, luxurious leather.

**Evolution (Aniline Plus): Grade B** This savvy leather displays a rounded pebble grain that is lightly two-toned for unique textural definition. Evolution is great for today's shifting styles and boasts a color line that works for traditional or contemporary settings. Expect natural markings that are not defects but part of the natural beauty of leather.

**Exodus (Aniline Plus): Grade B** Exodus has a remarkable velvety finish and a gentle waxy touch that features a light two-tone effect. Exodus is made up using carefully selected Brazilian raw material. Exodus combines the look and feel of a nubuck leather with the physical characteristics of a semi-aniline product. Its performance to wear and overall durability are not normally found in this type of look. This is achieved by using aniline dyes with a light waxy top coat that blends a subtle two-tone effect with hand feel agents.

**Galveston (Aniline): Grade B** Galveston offers traditional appeal with a rich mix of color that will provide warmth to any application. Each hide is aniline dyed and given a slight crackle effect to enhance the look and base color. A perfect blend of wax gives Galveston a smooth feel and rich color burst when stretched.

Gaucholin (Aniline Plus): Grade C Gaucholin has a superior soft tannage combined with a two tone effect that resembles the natural features of an aniline leather. Soft aniline tones and natural looking fat wrinkles rolled on to the surface provide a look that will make you swear this is a natural leather. Purely Protected<sup>™</sup> leathers like Gaucholin are an exclusive product by Carroll Leather. Performance Leather does not protect against abuse, animal chewing, digging or sharp objects.

**Genesis (Aniline): Grade B** Genesis is a very round, plump, heavy-weight leather that has a sumptuous touch. This product starts with a solid base color of micro-pigments that is slowly applied with multiple passes through the sprayer to ensure that the soft touch of the re-tannage is maintained. The leather then receives a two-tone effect by passing through a Kela roller – where the aniline based "slurry" is used to give the leather an elegant effect coat. The leather is then sealed with two spray passes of a topcoat and feel agent to enhance the touch sensation.

**Harness (Aniline): Grade C** Harness is a truly natural leather with a clear, wax finish that reveals all the features of the full grain leather and highlights the rich natural tones throughout the hides. This leather will develop a beautiful patina over time and extended wear will enhance its appearance and appeal.

**Legends (Aniline): Grade C** Legends uses dyes and waxes that are hand applied. This applied with heavy substrate gives the leather a sophisticated pebble grain appearance. All the aniline dyes are applied by hand rubbing locally in North Carolina, this gives it a legendary patina. The absence of pigments adds to the natural softness of the hides. Because of the depth and transparency of this leather natural makings will be exposed and should not be confused as defects or deficiencies, but appreciated as natures autograph of authenticity found in the finest full grain leathers.

Lush (Aniline Plus): Grade A Lush is fine Italian, aniline dyed leather with a soft and supple hand. It is stained with a combination of subtle oils and dyes, followed by a protective

topcoat to give it excellent wear ability. The fine graining adds to its beauty and gives it a warm, cozy appeal. The colors are earthy reminiscent of a fine pair of worn chaps.

**Metro (Aniline): Grade C** Metro is a very natural leather that gives each upholstered piece an aged, vintage appearance with a one of a kind look. It is first sprayed with several contrasting aniline dye colors and then impregnated with natural oils and resins. The leather is then sprayed with several more colors of aniline to create an unusual cloud effect then sealed with a high sheen lacquer. It is then milled for almost an entire 24-hour period, then it is hand sanded to create an "aged effect," then hand-rubbed with more aniline dyes to accentuate the hand-buffing and the natural hallmarks of a quality, natural, full-grain, pure aniline leather. Each hide of Metro is like a piece of art work - with no two hides being exactly the same.

**Mt. Blanc (Aniline): Grade D** Mont Blanc's appeal lies in the harmony of its disparate qualities: a masculine facade balanced by soft warmth that is revealed when touched. This leather is reflective of the heritage and artisanship of a tannery with generations of experience. With a profound, rich color that flickers to the surface through the layers of finishing waxes, it is a leather for the ages.

**Nile Croc (Aniline Plus): Grade D** Nile Croc is a leather used to accent many of today's home interiors. The leather hide is first embossed with a large crocodile grain and then colored by applying two base color coats of micro pigments. The leather is the "wiped-off" to give it a contrast of colors utilizing the base color combination. This color contrast is further accented by two additional topcoat colors that are "wiped-on" by hand to give the leather a beautiful antique look. The last step is to slightly protect the hand work of the Nile Croc with a lacquer topcoat that provides great depth and warmth to the finished product.

**No Regrets (Aniline Plus): Grade B** No Regrets is a Purely Protected<sup>®</sup> version of a pure aniline leather featuring a light oil application that enhances the natural features in leather. Designed specifically for leather purists and connoisseurs but with protection to perform. The soft and supple hand is given a light touch of pigment along with exclusive finishing technology to give the leather durability for high traffic areas. No Regrets will display belly wrinkles to mimic the look of a pure aniline leather. Purely Protected<sup>®</sup> leather does not protect against abuse, animal chewing, digging or sharp objects.

Portofino (Aniline): Grade B Chrome Tanned, Semi-Aniline, Two-Tone, Corrected Top Grain.

**Ranger (Aniline Plus): Grade B** Rangers is a semi-aniline leather that features a natural tipping effect that highlights the peaks of the grain. Rangers combines a buttery hand feel with a smooth, waxy touch and is classically chic with a broad range of soft and muted colors.

**Regent (Aniline Plus): Grade A** Regent has a light finish coat with a mild two-tone effect.

**Revelation (Aniline): Grade B** Produced on South American cowhide, this article will boast value, looks and an extensive color line with a proven track record. Revelation supports both traditional and transitional styles and can adapt to any setting. Revelation will include natural characteristics that are not defects, but natural authenticity.

**Royalton (Aniline): Grade B** Royalton is fine Italian, aniline dyed leather with a soft and supple hand. It is stained with a combination of subtle oils and dyes, followed by a protective

topcoat to give it excellent wear ability. The fine graining adds to its beauty and gives it a warm, cozy appeal. The colors are earthy reminiscent of a fine pair of worn chaps.

**Run Wyld (Aniline Plus): Grade B** Run Wyld is a Purely Protected<sup>®</sup> version of a pure aniline leather featuring a light oil application that enhances the natural features in leather. Designed specifically for leather purists and connoisseurs but with protection to perform. The soft and supple hand is given a light touch of pigment along with exclusive finishing technology to give the leather durability for high traffic areas. Run Wyld will display belly wrinkles to mimic the look of a pure aniline leather. Purely Protected<sup>®</sup> leather does not protect against abuse, animal chewing, digging or sharp objects.

**Saloon (Aniline Plus): Grade B** Saloon is a semi-aniline leather with a waxy crackle effect. The distinctive qualities of this article are its smooth, silky hand feel and its gentle matte finish. Saloon has been designed to resist scratching and have virtually no color variation.

**Soleil (Aniline): Grade A** An aniline leather dressed with wax and oil. The tanner's artistry is seen in the polished surface that complements and contrasts with a texture that showcases a luxurious tracking effect that will become more visually appealing with use and wear.

**Somerset (Aniline Plus): Grade B** Somerset is a very soft, full grain, heavy weight leather. The initial tannage fills the hide with natural oils that allow the fibers of the skin to open for a luxurious sensation of touch. The finished hides are then milled for eight hours to further enhance the softness of the grain. The hides are then sprayed with a micro-pigment base coat and then sprayed with two more coats of slightly contrasting colors. The leather is then hand-wiped to allow the three colors to mix - creating a great accentuation of the colors. The naturalness of the grain changes enhances the real beauty of this hand-rubbed leather for today's furniture styles.

**Stonewood (Aniline): Grade D** Our Stonewood leather is a full grain, heavily waxed, luxurious member of our *American Bison Collection*. The grain is naturally rugged in appearance and with the application of heavy wax, heat and ultra-fine oils; this article will continually produce a uniquely authentic rustic look. Like a fine wine, with time, our Stonewood bison will become softer and develop a rich patina.

**Toro (Aniline): Grade D** Toro is our hand antiqued leather. We upholster the furniture and then hand stain the leather on the frame to give it an old world aged look.

**Untouchable (Aniline Plus): Grade A** Untouchable is a unique leather that provides a wax crackle look that will not pull out when the furniture is upholstered. The crackle will retain its look around tight arms and corners while seats will not lose color due to wax movement. This unique finish process provides a natural looking leather that has similar protection characteristics of a fully pigmented leather. Untouchable is a beefy heavy weight leather that will look great in homes that feature a natural look.

**Verdeca (Aniline): Grade C** Verdeca is a distressed leather that has been lightly brushed with beeswax to give a matte finish and a slightly aged appearance. The distinctive qualities of this article are its smooth, silky touch and its gentle velvety finish.

**Wild (Aniline): Grade C** Wild is a pure aniline. This leather is for the true leather person. It is very natural and will show all the characteristics of the hide.

**Williamsburg (Aniline Plus): Grade C** Williamsburg is a semi-aniline leather that features a layering effect that displays a natural pebble grain within the hide that is in full display once upholstered. The heavy weight of the hides provides a thick soft hand.

**Windsor (Aniline): Grade D** Windsor features an incredibly soft, full-bodied hand achieved through an innovative tanning process designed to maximize this leather's tactile appeal. It's subtle yet stunning pull-up effect further enhances its overall aesthetic, offering additional character and dimension. It will tailor beautifully on a variety of applications, making it an even more versatile option for interiors.